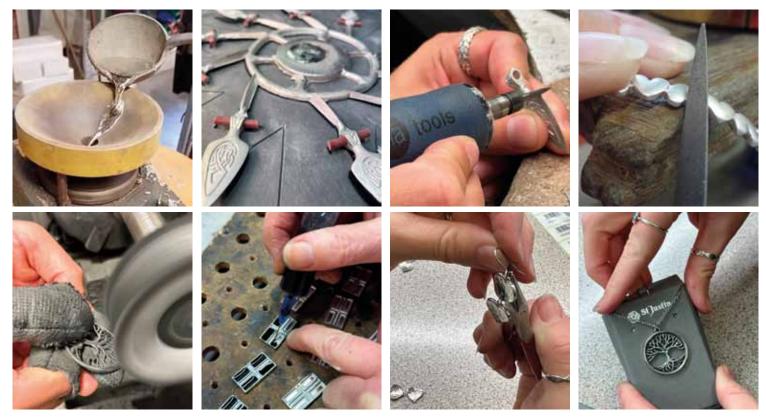


# ST JUSTIN - CELEBRATES 40 YEARS MANUFACTURING JEWELLERY & GIFTWARE IN CORNWALL

St Justin was founded in 1984, in the small mining village of Pendeen near St Just, West Cornwall, by current Managing Director Jeremy Gilbert. He started with a small team of three people, making small pewter items to sell to local craft and gift shops. The company name, St Justin, is a combination of the town name St Just and the primary material Tin (Soon after we discovered there was a local saint called St Justin). Pewter is made from 92% tin which was originally locally mined at Geevor Tin Mine, one of the last working Cornish tin mines.



Today, we continue to make everything at our purpose built premises in Long Rock, near Penzance. We pride ourselves on producing high quality, affordable jewellery, and giftware, at competitive prices. Being one of the few companies to benefit from having our full operation under one roof, you can be assured of fantastic customer service and quick delivery. Dispatch within the UK is usually just 5-7 working days, 7-10 for international delivery.



A great deal of care is taken from the moment the raw materials arrive in our workshop, to when the high quality, hand finished product leaves it. Each item passes through the hands of our expert craftspeople before it is ready to be shipped out. From initial concept to master pattern, casting to polishing, our pieces are checked to ensure they are of the highest calibre before they leave us.

All products are packaged in recyclable gift boxes and all come with a lifetime guarantee on the standard of their workmanship, giving customers added peace of mind.



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## The Metal

The venerable alloy of pewter is made of 92% tin, with copper and antimony to harden it. Our pewter ingots weigh about 1kg each - we take these heavy, awkward blocks of alloy and turn them into delicate, intricate pieces of jewellery.

Pewter will tarnish with age, developing a distinctive patina that many people find attractive. However the bright polish can be revived by rubbing the item with a polishing cloth or, if necessary, using a polishing paste such as Autosol.



## **Designs**

Each product idea starts as a sketch, from which we make more detailed drawings. A master pattern is then created using a combination of computer-aided design and hand craftmanship. The concept is now in physical form ready to create a mould.

Sometimes the piece is not quite right or too heavy. Then we go back to the drawing board and start again.



### Moulds

Two soft rubber discs are sandwiched together with the master patterns in between. The discs are then vulcanised (cured) at high temperature and pressure. They are then able to withstand temperatures of around 300 degrees Celsius.

When cool the master patterns are removed and sprues (channels) are cut by hand into the mould to create a system of feeds for molten metal to flow into into the cavities that are left. It is important to vent the mould to assist in the release of entrapped air. This helps minimise porosity in the finished item.



## Casting

The mould is spun in a centrifuge (between pressure plates) and molten pewter, at a temperature of around 280°C, is poured down a funnel into a central hole in the mould. The sprue system channels the metal outwards into the cavities where it cools for a few minutes to solidify.

Whilst still hot the castings are broken off the sprues ready for the next process.

## Fettling

Fettling is the term giving to filing, sanding and cleaning up the castings.

There is always a casting line around each item where the two mould halves meet. This is removed with files, linishing belts and high speed pencil burrs.

Items with many pierced areas are particularly difficult as the gaps are often small and inaccessible without very fine tools. We take pride in this part of the process as casting lines can become unsightly.



The castings are now put through a cutting process that uses a mild abrasive. This removes any surface imperfections. A mechanical process using ball bearings then smoothes the pewter and gives a good lustre finish.

As pewter is quite soft, a highly polished finish is achieved by using a coarse polishing paste followed by a fine paste on the polishing mop. Gloves need to be worn, as the heat this process generates is quite intense!

The items then have a brief clean in an ultrasonic bath to remove polishing residue.

They are now ready for assembling, maybe painting or enamelling and packing.









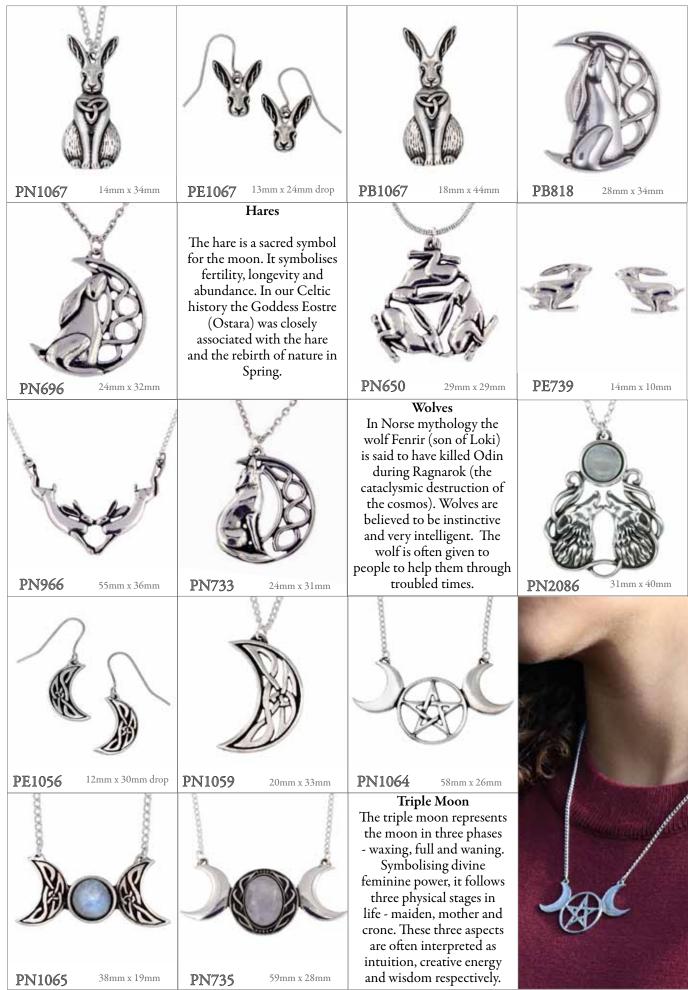




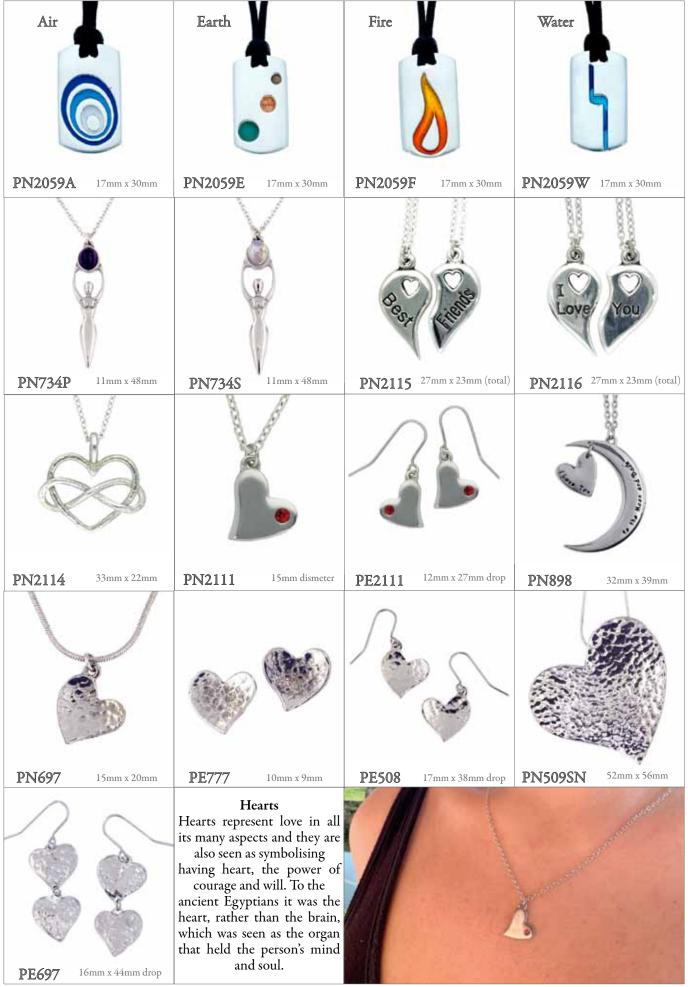


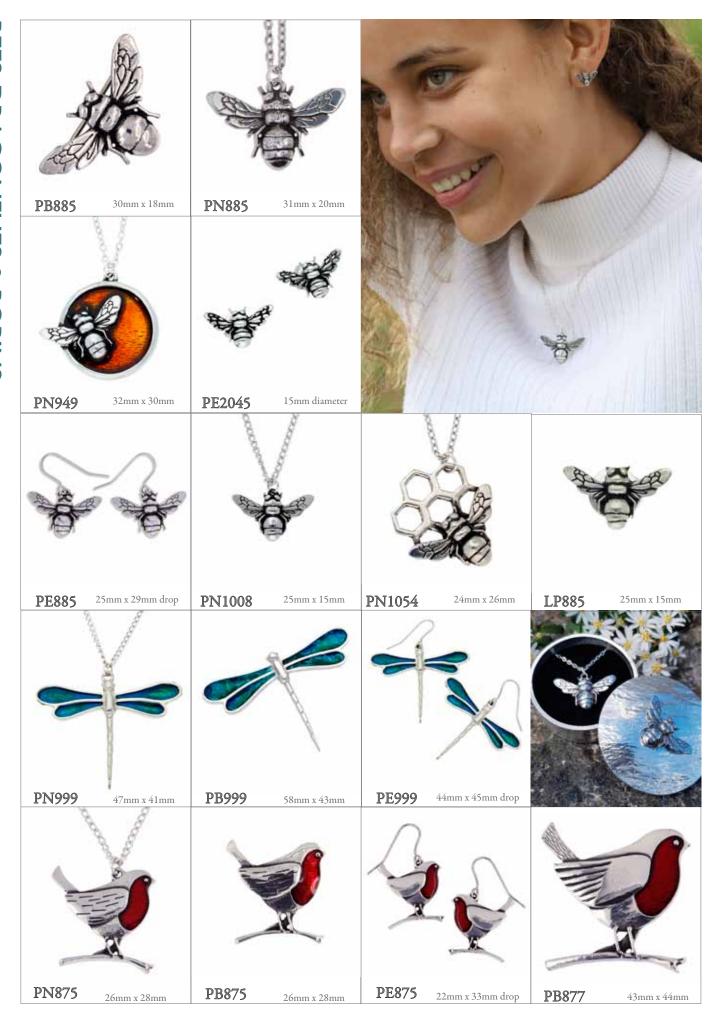


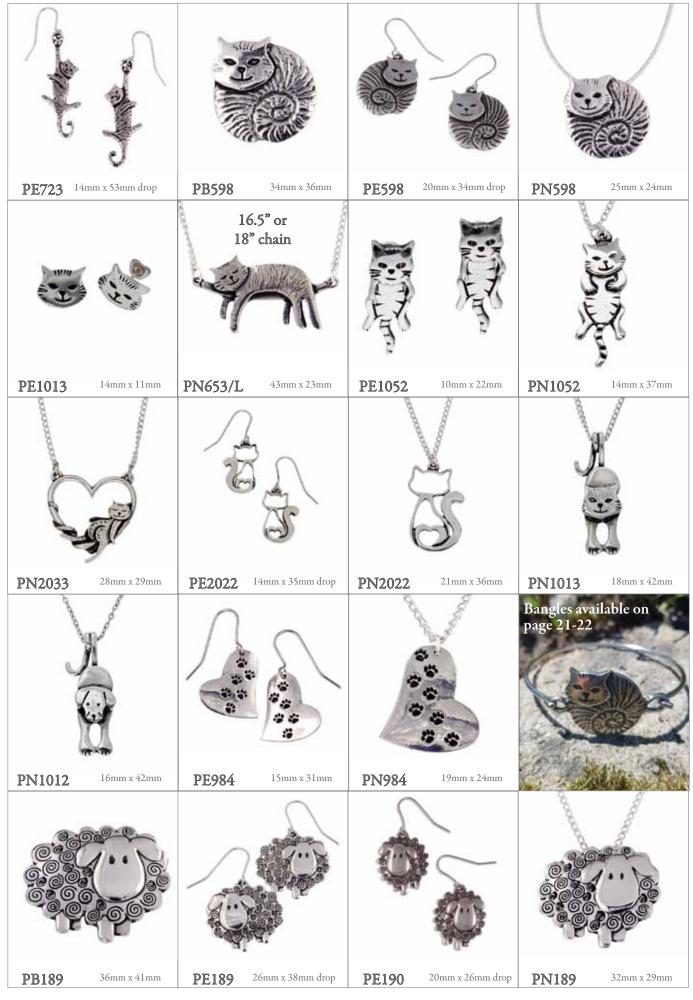








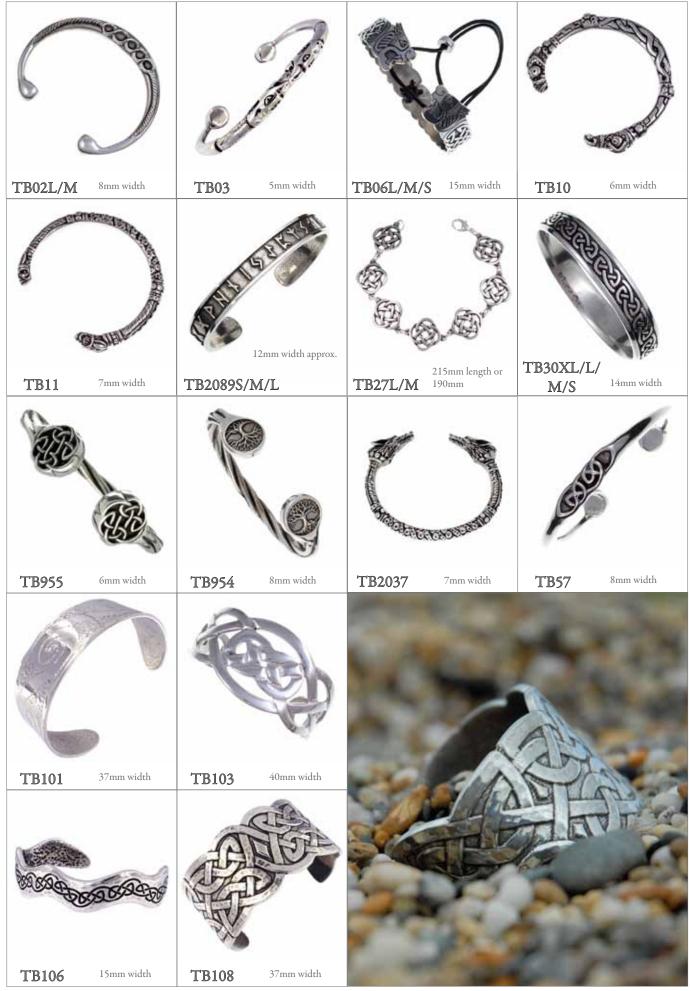




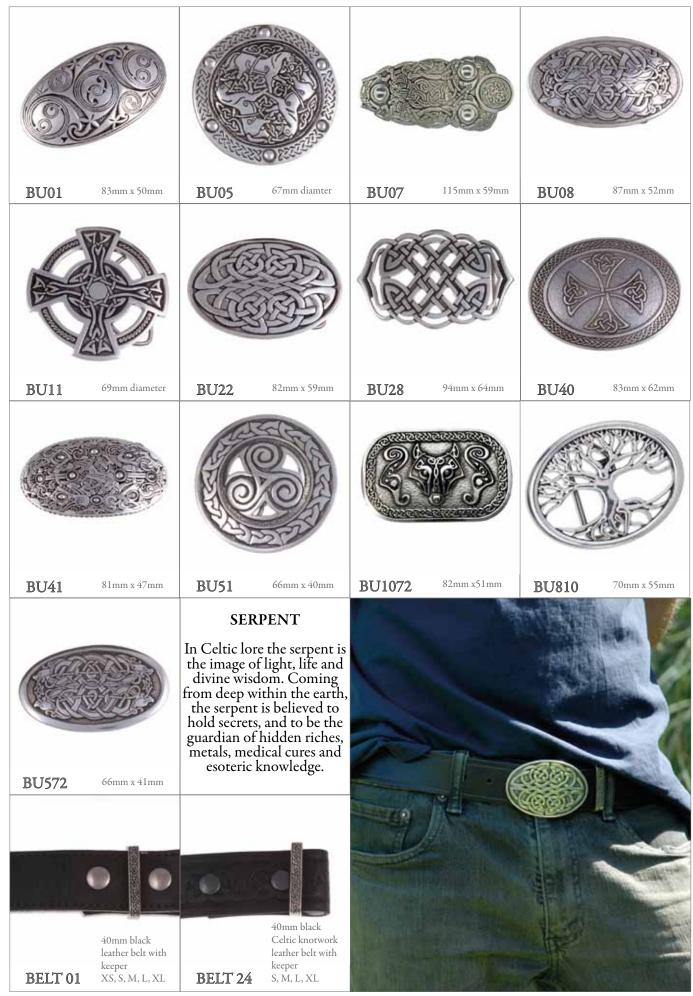






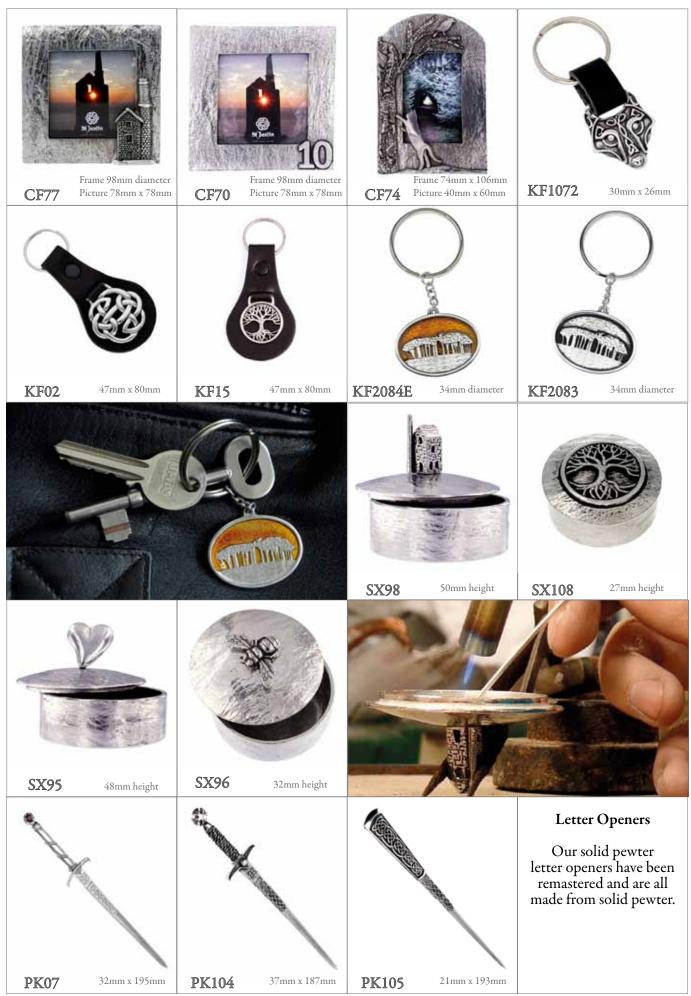


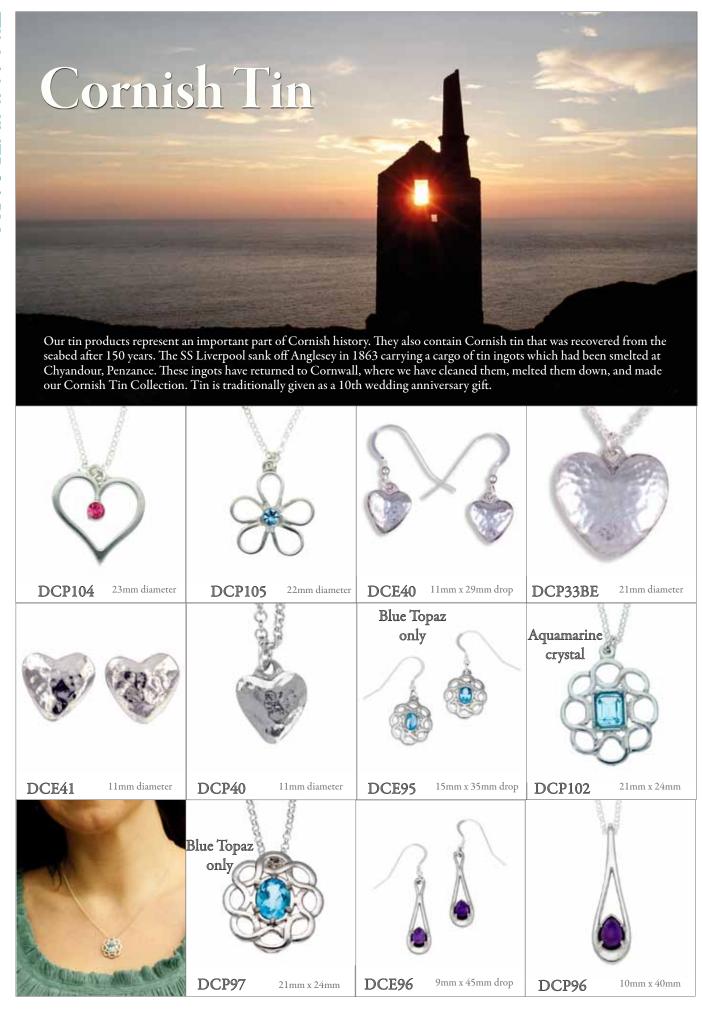






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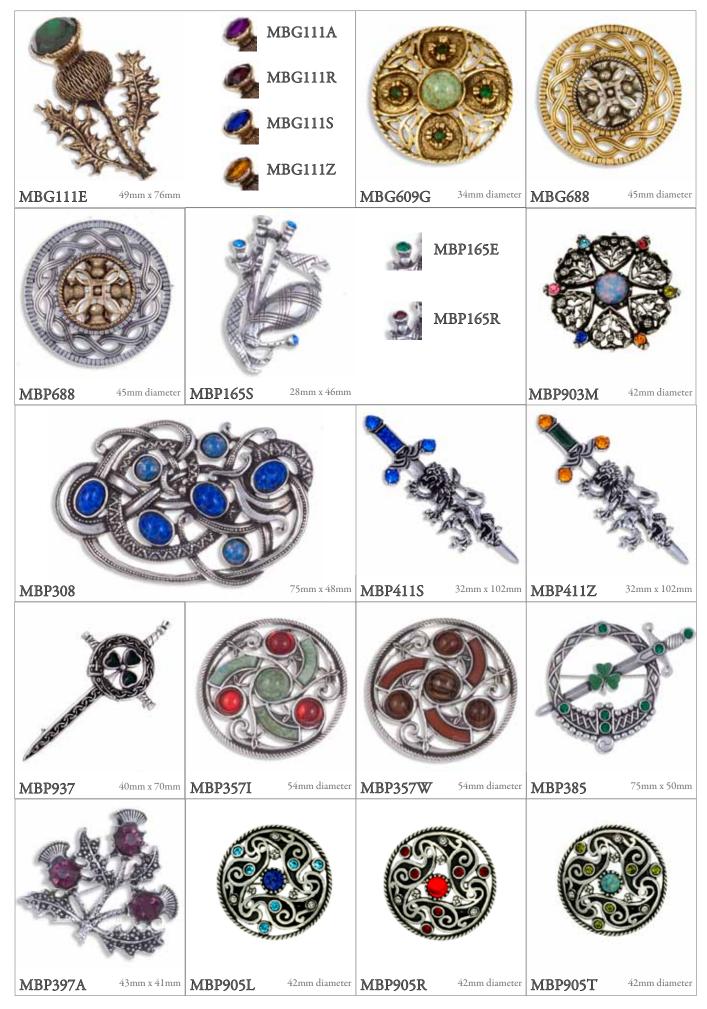


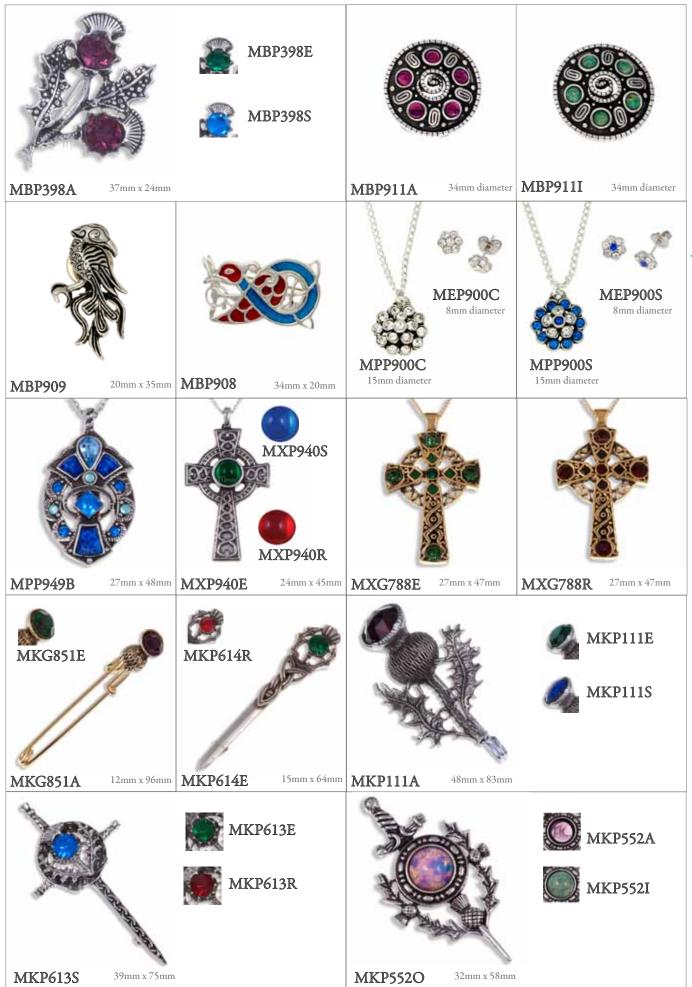




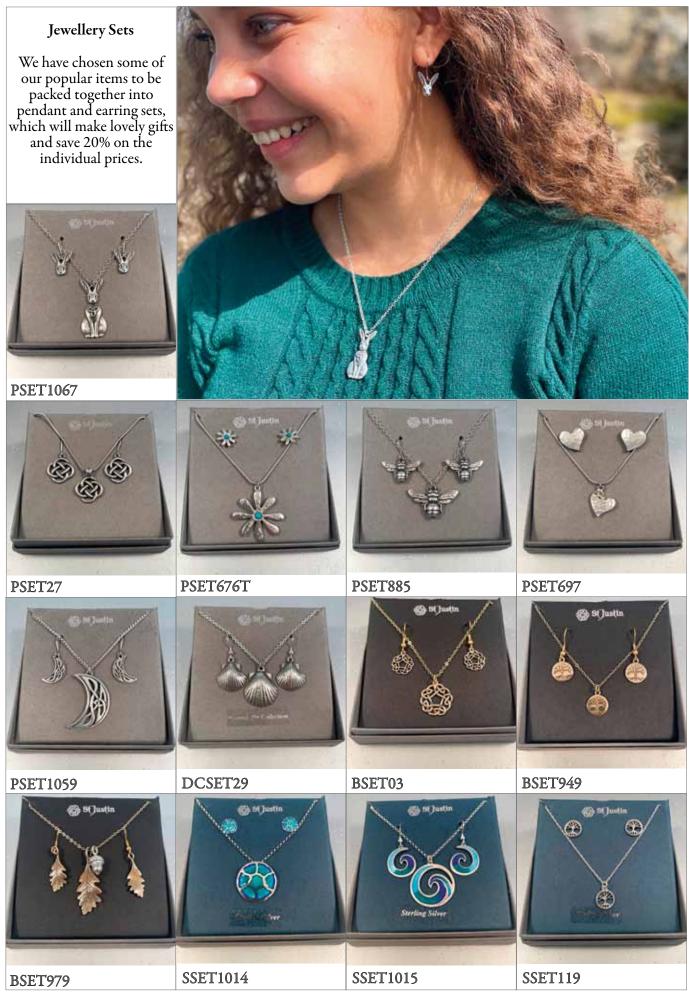
Miracle Jewellery is one of the more collectable names in British costume jewellery. Established in 1946 the brand is still well known today. It is easily recognisable by its strong Scottish and Celtic styling. Brooches, pendants, earrings and kilt pins make up the majority of this collection.















D Z

U

Bronze has the look of gold and is renowned for its strength and longevity. It makes fantastic jewellery but is much harder to produce than silver.

We make our own bronze with recycled copper and Cornish tin. After polishing we apply a thin wax coating for protection.

Our Sterling Silver is guaranteed 92.5% silver.

Bronze melts at a higher temperature than silver - at over 1,000°C so cannot be made in rubber moulds as we do for pewter. Instead we use a method called The Lost Wax process. This process is also used for silver and gold.



## The Mould and Waxes

A master pattern is made and a small rubber mould is formed around it. After vulcanising this mould with pressure and temperature it is cut in half to create two interlocking planes. The mould is then injected with wax to create an exact impression of the original master.

### The Tree

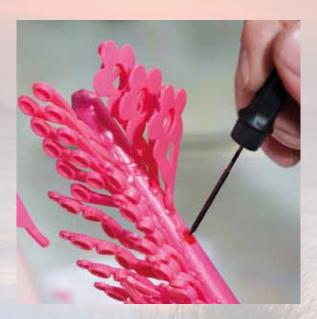
Each wax is attached to a central wax core with a hot tool tip. Depending on the size of the item there can be as many as 100 items set on a single tree. The wax tree is now ready for investing. Placement of waxes is a skill of its own that takes much practise.

#### Investment

The wax tree is placed inside a steel cylinder that is perforated with small holes. The holes are taped over and investment slurry (similar to plaster of Paris) is poured in. After about 10 minutes the investment has set and the tape is removed.

#### Burnout

The flasks are heated overnight in an oven at a temperature of 1,200°C to melt out the wax and fuse all the investment particles together. This creates a solid mould for the metal to be poured in to.





### Casting

Whilst still hot the flasks are placed in a vacuum casting machine. The precise amount of copper and tin are added to the crucible and melted by induction . This takes 3 minutes.

The molten bronze or silver is then allowed to flow into the investment mould whilst a vacuum is maintained to draw the metal into the cavities.

Porosity is minimal, as the process is under vacuum, and an inert gas is used to protect the metal from oxidation whilst casting.

### Quenching

After about 5 minutes cooling the hot flask is quenched in cold water, which breaks off about 90% of the investment. The remainder is powerwashed off to leave a tree of bronze or silver items.

The appearance of the tree at this stage is that of a dirty metal that has tarnished for years. However, the investment process manages to capture every detail that was in the original wax. It is now that one realises the importance of starting with good master patterns.

### **De-Spruing and Fettling**

Each item is clipped off the tree, then fettled, filed and sanded. At this stage findings such as ear stud posts and pins are soldered on.

The objective of the fettling process is to remove unwanted blemishes and prepare the metal surface for its final polish.

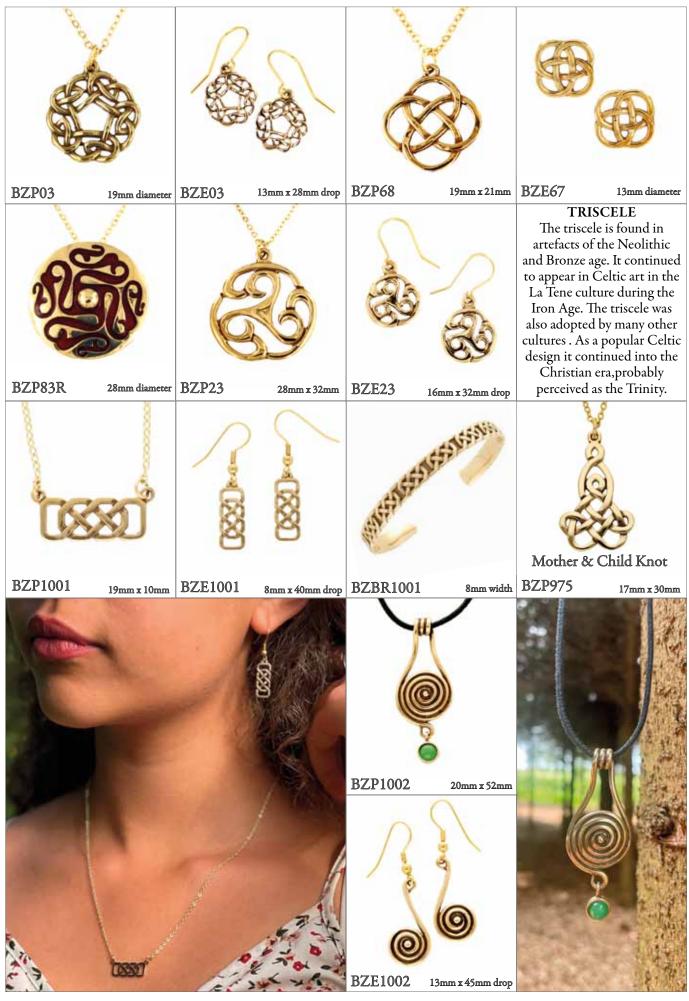
### **Polishing**

It is possible to achieve a reasonably good polish using a mechanical process. However, that pristine, brilliant shine is best acquired through hand polishing on a high speed rotary mop using rouge and other compounds.



# **BRONZE**

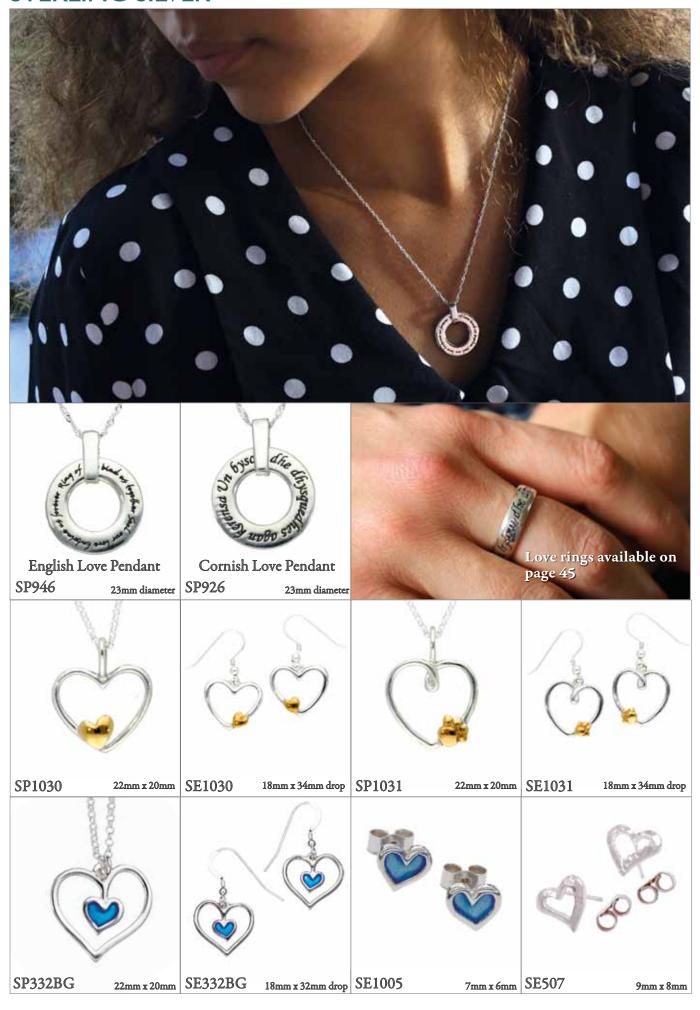




### **BRONZE**















**Endless Knot Wide** 

Celtic knotwork ring in sizes: 57, 58, 59, 61, 62, 63, 66, 67, 68

### **Endless Knot Narrow**

Celtic knotwork ring in sizes: 50, 51, 52, 53, 54, 56, 57, 58, 59, 61, 62, 66, 67



SR902

5mm band width





**SR908** 

5mm band width

Pictish Knot Ring

Celtic knotwork ring in sizes: 51, 52, 53, 54, 56, 57, 58, 59, 61, 62, 63, 64, 66, 67, 68



SR910 7mm band width



SR912

9mm band width

Welsh Love Ring

Band ring in sizes: 48 - 75



SR923

SR2089

7mm band width





SR926

5mm band width

**English Love Ring** Band ring in sizes: 50 - 68



SR946

5mm band width

Ogham Love Ring Band ring in sizes: 50 - 68



**SR948** 

6mm band width

Runic Ring Band ring in sizes 51, 53, 55, 57, 59, 60,







7mm band width SR965

6mm band width SR966

Forever Mor Ring An enamelled ring in sizes 51, 53, 55, 57, 59, 61, 63, 65, 67, 70



4mm band width

Morgan Ring An enamelled ring in sizes 51, 53, 55, 57, 59, 61, 63, 65, 67, 70



**SR990** 

5mm band width

St Justin Silver Rings - Size Chart

Europe Metric Circumference	48	49	50	51	52	53	54	55	56	57	58	59	60	61
UK Sizes	I	J 1/2	K	L	М	M 1/2	N	0	Р	P 1/2	Q 1/2	R 1/2	S	Т
US Sizes	4.5	5	5.25	5.75	6.25	6.5	6.75	7.25	7.75	8	8.5	9	9.25	9.75
Europe Metric	62	63	64	65	66	67	60	69	70	71	72	73	74	75
Circumference		03	04	05	00	67	68	69	/0	/1	'2	/3	/4	/3
Circumference UK Sizes	T 1/2	U 1/2	V	W	X	X 1/2	Y 1/2	Z Z	Z+1	Z+2	Z+2 1/2	Z+3 1/2	Z+4	Z+4 1/2

We use the European Metric Circumference to measure our rings, therefore the UK and US imperial size conversions on our ring chart are intended as a guide only.



PEITO  21   PE190   15   PE00847   5   PE0144   33   PE01454   33   PE01553   33   PE0155   33   PE0157   34   PE0157   33   PE0157   34   P	PEWTER					
SELTC	FEVVIER					CODNICH
BIOLO   21	BELT01 21					
BUOS   21	BELT24 21					TIN
BUILDE   21			PK 105 23			DCD2F 2F
BUOP   1	BU01 21	PE531 5		PN1052 15		
BUIL   21	BU05 21	PE598 15		PN 1054 14	PO157 33	DCB37 25
BUOR   21	BU07 21	PE644 16	PN17 12	PN1059 11		
BUJ28		PE645 16	PN24 7	PN1064 11	RN00 8	DCBM02 26
BU22         21         PE676T         16         PN39         6         PN1066         12         RM42         8         DCR818         26           BU40         21         PE689         5         PN44         12         PN1067         11         RN43         8           BU41         21         PE699         5         PN44         12         PN1072         7         RN45         8           BU51         21         PE697         13         PN977         16         PN1076         7         SCSO         22         DCCI2         25           BU510         21         PE723         15         PN1076         7         SS01         20         DCCI6         25           BU1072         21         PE723         15         PN1076         7         SS01         20         DCCI1         25           CC12T         20         PE777         13         PN12         12         PN2032         8         SS17         20         DCC16         25           CC12T         20         PE811         10         PN189         15         PN2037         12         CCC123         20         CCC123         20         CCC123		PE662A/T 16	PN27/L 5	PN1065 11	RN40 8	
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BILHO   21		PE688 17	PN43 7	PN1067 11	RN43 8	
BUSI 21 PE695 8 PN47 6 PN1075 7 BUSIS 21 PE696 13 PN59T 16 PN1076 5 BUSIS 21 PE706T 16 PN60 8 PN1076 7 BUSIS 21 PE706T 16 PN60 8 PN1076 5 BUSIS 21 PE732 17 PN85 8 PN2029 8 SS09 20 CC125T 20 PE731 17 PN86 12 PN2032 8 SS17 20 CC12T 20 PE769 17 PN112 12 PN2033 15 SS885 20 CC12ST 20 PE713 13 PN12 16 PN2031 15 SS885 20 CC12ST 20 PE710 10 PN189 15 PN2033 15 SS885 20 CC12ST 20 PE710 10 PN189 15 PN2033 15 SS885 20 CC2SST 20 PERSIS 10 PN205 12 PN2033 15 SS885 20 CC2SST 20 PERSIS 10 PN205 17 SN204 23 SX96 23 DCE40 24 CC8SST 23 PE805 14 PN505 11 PN205 17 SN204 23 SX98 23 DCE90 26 CF70 23 PE805 14 PN59S 15 PN2063 32 SX98 23 DCE90 26 CF77 23 PE805 14 PN59S 15 PN2064 37 SX108 23 DCE90 26 CF77 23 PE994 15 PN644 16 PN205 15 PN205 13 TS06 19 DCE96 24 CF77 23 PE994 15 PN645 16 PN205 17 TS06 19 DCE96 24 CF70 23 PE999 14 PN645 16 PN205 17 TS06 19 DCE96 26 KF02 23 PE105 12 PN653 15 PN2069 7 TS11 19 KF2083 23 PE1056 11 PN682 12 PN205 17 TS11 19 KF2083 23 PE1056 11 PN682 12 PN205 17 TS11 19 KF2083 23 PE1056 11 PN682 12 PN205 17 TS11 19 KF2083 23 PE1056 11 PN682 12 PN205 17 TS11 19 KF2083 23 PE1056 11 PN682 17 PN205 17 TS11 19 FE2042 32 PN695 15 PN688 17 PN2069 7 TS11 19 FE2047 17 PNS97 13 PN2069 7 TS10 19 FE2047 17 PNS97 13 PN206 6 TS20 19 FE204 32 PNS98 5 PN2089 7 TS10 19 FE204 32 PNS95 12 PNS98 13 TS00 19 FE204 32 PNS95 12 PNS98 13 TS00		<u>PE691 5</u>	<u>PN44 12</u>	PN 1072 7	RN45 8	DCC09 25
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BUBIO   21		PE706T 16	PN60 8	PN1078 5		DCC15 25
BUID72   21		PE723 15	PN74 7		SS01 20	DCC16 25
CC 12T		PE732 17	PN85 8	PN2029 8	SS09 20	DCC17 25
CC12TT		PE739 11	PN86 12		SS17 20	DCC38 25
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PB95         8         PE2112         6         PN767         8         PN2105         7         TB954         19         DCP90         26           PB99         32         PE2113         17         PN769         17         PN2106         6         TB955         19         DCP96         24           PB140         32         PE2117         10         PN810         10         PN2107         32         TB984         20         DCP97         24           PB141         32         PH01         18         PN840         10         PN2108         6         TB2037         19         DCP96         24           PB162         5         PH01         18         PN841         10         PN2109         6         TB2037         19         DCP98         25           PB189         15         PH03         18         PN841         10         PN2110         6         TB2038A/T         16         DCP101         26           PB598         15         PH04         18         PN843         10         PN2111         13         XN03         9         DCP102         24           PB774         8         PH109         18 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td></t<>						
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PB140         32         PE2117         10         PN810         10         PN2107         32         TB984         20         DCP97         24           PB141         32         PH01         18         PN840         10         PN2108         6         TB2037         19         DCP98         25           PB162         5         PH01         18         PN841         10         PN2109         6         TB2089         19         DCP101         26           PB189         15         PH04         18         PN843         10         PN2110         6         TB2089         19         DCP102         24           PB767         8         PH04         18         PN843         10         PN2111         13         DCP102         24           PB774         8         PH09         18         PN845         14         PN2111         13         XN04         9         DCP102         24           PB810         10         PH13         18         PN875         14         PN2113         17         XN04         9         DCP105         24           PB810         10         PH13         18         PN875         14 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td></td<>						
PB141         32         PH01         18         PN840         10         PN2108         6         TB2037         19         DCP98         25           PB162         5         PH01         18         PN841         10         PN2109         6         TB2088A/T         16         DCP101         26           PB189         15         PH03         18         PN842         10         PN2110         6         TB2089         19         DCP102         24           PB598         15         PH04         18         PN843         10         PN2111         13         DCP102         24           PB767         8         PH09         18         PN846T         16         PN2111         13         N03         9         DCP102         24           PB774         8         PH09         18         PN846T         16         PN2112         6         XN03         9         DCP105         24           PB810         10         PH13         18         PN878         6         PN2114         13         XN07         9         DCT15         26           PB817         14         PH15         18         PN897         12         P						
PB162         5         PH01         18         PN841         10         PN2109         6         TB2088A/T         16         DCP101         26           PB189         15         PH03         18         PN842         10         PN2110         6         TB2089         19         DCP102         24           PB598         15         PH04         18         PN843         10         PN2111         13         DCP102         24           PB767         8         PH09         18         PN846T         16         PN2111         13         DCP104         24           PB774         8         PH11         18         PN875         14         PN2113         17         XN04         9         DCP105         24           PB810         10         PH13         18         PN875         14         PN2113         17         XN04         9         DCT15         26           PB818         11         PH14         18         PN887         6         PN2114         13         XN07         9         DCT15         26           PB875         14         PH18         18         PN897         12         PN2116         13 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td></td<>						
PB189         15         PH03         18         PN842         10         PN2110         6         TB2089         19         DCP102         24           PB598         15         PH04         18         PN843         10         PN2111         13         DCP104         24           PB767         8         PH09         18         PN846T         16         PN2112         6         XN03         9         DCP105         24           PB774         8         PH11         18         PN875         14         PN2113         17         XN04         9         DCP105         24           PB810         10         PH13         18         PN878         6         PN2114         13         XN07         9         DCT15         26           PB818         11         PH14         18         PN885         14         PN2115         13         XN17         9         DCT15         26           PB875         14         PH15         18         PN897         12         PN2116         13         XN37         9         PN2115         13         XN160RY         9         NK60RY         9         PN9999         14         PO117		PH01 18				
PB598         15         PH04         18         PN843         10         PN2111         13         DCP104         24           PB767         8         PH09         18         PN846T         16         PN2112         6         XN03         9         DCP105         24           PB774         8         PH11         18         PN875         14         PN2113         17         XN04         9           PB810         10         PH13         18         PN875         14         PN2114         13         XN07         9         DCT15         26           PB818         11         PH14         18         PN878         6         PN2114         13         XN07         9         DCT15         26           PB875         14         PH15         18         PN885         14         PN2115         13         XN17         9         DCT15         26           PB877         14         PH18         18         PN897         12         PN2116         13         XN37         9         PN987         12         PN2117         10         XN43A/T         9         N460RY         9         PN999         14         PO117         22 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
PB767         8         PH09         18         PN846T         16         PN2112         6         XN03         9         DCP105         24           PB774         8         PH11         18         PN875         14         PN2113         17         XN04         9           PB810         10         PH13         18         PN878         6         PN2114         13         XN07         9           PB818         11         PH14         18         PN885         14         PN2115         13         XN17         9           PB875         14         PH15         18         PN897         12         PN2116         13         XN37         9           PB877         14         PH18         18         PN898         13         PN2117         10         XN43A/T         9           PB885         14         PH39         18         PN911         5         XN60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB2042         32         PH50         18         PN965         7         PO121         33						
PB774         8         PH11         18         PN875         14         PN2113         17         XN04         9           PB810         10         PH13         18         PN878         6         PN2114         13         XN07         9           PB818         11         PH14         18         PN885         14         PN2115         13         XN17         9           PB875         14         PH15         18         PN897         12         PN2116         13         XN37         9           PB877         14         PH18         18         PN898         13         PN2117         10         XN43A/T         9           PB885         14         PH39         18         PN911         5         XN60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB1067         11         PH49         18         PN953         12         PO118         33         XN10         9           PE2042         32         PH50         18         PN965         7         PO121         33         XN110         9 </td <td></td> <td></td> <td></td> <td></td> <td>XN03 9</td> <td></td>					XN03 9	
PB810         10         PH13         18         PN878         6         PN2114         13         XN07         9         DCT15         26           PB818         11         PH14         18         PN885         14         PN2115         13         XN17         9           PB875         14         PH15         18         PN897         12         PN2116         13         XN37         9           PB877         14         PH18         18         PN898         13         PN2116         13         XN37         9           PB885         14         PH39         18         PN991         5         N60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB1067         11         PH49         18         PN953         12         PO118         33         XN96         9           PB2042         32         PH50         18         PN965         7         PO121         33         XN110         9           PC43         22         PH52         18         PN984         15         PO128         33         <						
PB818         II         PHI4         I8         PN885         I4         PN2115         I3         XN17         9           PB875         I4         PHI5         I8         PN897         I2         PN2116         I3         XN37         9           PB877         I4         PHI8         I8         PN898         I3         PN2117         I0         XN43A/T         9           PB885         I4         PH39         I8         PN911         5         XN60RY         9           PB999         I4         PH45         I8         PN949         I4         PO117         22         XN82A/T         9           PB1067         I1         PH49         I8         PN953         I2         PO118         33         XN96         9           PB2042         32         PH50         I8         PN965         7         PO121         33         XN110         9           PC43         22         PH51         I8         PN966         I1         PO124         22         XN113         9           PE27         5         PH598         I8         PN996         I2         PO131         22         XP37         9 <td></td> <td></td> <td></td> <td></td> <td></td> <td>DCT15 26</td>						DCT15 26
PB875         14         PH15         18         PN897         12         PN2116         13         XN37         9           PB877         14         PH18         18         PN898         13         PN2117         10         XN43A/T         9           PB885         14         PH39         18         PN911         5         XN60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB1067         11         PH49         18         PN953         12         PO118         33         XN96         9           PB2042         32         PH50         18         PN965         7         PO121         33         XN110         9           PC43         22         PH51         18         PN966         11         PO124         22         XN113         9           PE27         5         PH598         18         PN996         12         PO131         22         XP37         9           PE45G         5         PH682         18         PN1008         14         PO133         33         XP48         9 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
PB877         14         PH18         18         PN898         13         PN2117         10         XN43A/T         9           PB885         14         PH39         18         PN911         5         XN60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB1067         11         PH49         18         PN953         12         PO118         33         XN96         9           PB2042         32         PH50         18         PN965         7         PO121         33         XN110         9           PC43         22         PH51         18         PN966         11         PO124         22         XN113         9           PE27         5         PH598         18         PN996         12         PO131         22         XP37         9           PE45G         5         PH682         18         PN1008         14         PO133         33         XP48         9						
PB885         14         PH39         18         PN911         5         XN60RY         9           PB999         14         PH45         18         PN949         14         PO117         22         XN82A/T         9           PB1067         11         PH49         18         PN953         12         PO118         33         XN96         9           PB2042         32         PH50         18         PN965         7         PO121         33         XN110         9           PH51         18         PN966         11         PO124         22         XN113         9           PC43         22         PH52         18         PN984         15         PO128         33         XP26         9           PH53         18         PN996         12         PO131         22         XP37         9           PE27         5         PH598         18         PN999         14         PO132         33         XP48         9           PE45G         5         PH682         18         PN1008         14         PO133         33         YP48         9						
PB999       14       PH45       18       PN949       14       PO117       22       XN82A/T       9         PB1067       11       PH49       18       PN953       12       PO118       33       XN96       9         PB2042       32       PH50       18       PN965       7       PO121       33       XN110       9         PC43       22       PH51       18       PN966       11       PO124       22       XN113       9         PH52       18       PN984       15       PO128       33       XP26       9         PH53       18       PN996       12       PO131       22       XP37       9         PE27       5       PH598       18       PN999       14       PO132       33       XP48       9         PE45G       5       PH682       18       PN1008       14       PO133       33						
PB1067       11       PH49       18       PN953       12       PO118       33       XN96       9         PB2042       32       PH50       18       PN965       7       PO121       33       XN110       9         PH51       18       PN966       11       PO124       22       XN113       9         PC43       22       PH52       18       PN984       15       PO128       33       XP26       9         PH53       18       PN996       12       PO131       22       XP37       9         PE27       5       PH598       18       PN999       14       PO132       33       XP48       9         PE45G       5       PH682       18       PN1008       14       PO133       33				PO117 22	XN82A/T 9	
PB2042         32         PH50         18 PN965         7 PO121         33 XN110         9 XN113         9 XN133         9 XN113         9 XN1						
PC43 22 PH51 18 PN966 11 PO124 22 XN113 9 PH52 18 PN984 15 PO128 33 XP26 9 PH53 18 PN996 12 PO131 22 XP37 9 PE27 5 PH598 18 PN999 14 PO132 33 XP48 9 PE45G 5 PH682 18 PN1008 14 PO133 33						
PC43     22     PH52     18     PN984     15     PO128     33     XP26     9       PH53     18     PN996     12     PO131     22     XP37     9       PE27     5     PH598     18     PN999     14     PO132     33     XP48     9       PE45G     5     PH682     18     PN1008     14     PO133     33	I DEUTE JE					
PE27     5     PH598     18     PN996     12     PO131     22     XP37     9       PE45G     5     PH682     18     PN1008     14     PO132     33     XP48     9	PC43 22					
PE27         5         PH598         18         PN999         14         PO132         33         XP48         9           PE45G         5         PH682         18         PN1008         14         PO133         33	1 C 13 ZZ					
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MIDAGLE	MPROSOC	DDONIZE		
MIRACLE	MPP900C 29 MPP900S 29	BRONZE	STERLING	SP978 43
MDCILLA 20	MPP900S 29 MPP913B 30	BZB116 36	SILVER	SP990S 44
MBGIIIA 28	MPP913G 30	<u>525110</u>		SP991 43
MBGIIIE 28 MBGIIIR 28	MPP915T 30	BZBR04 39	SBR35 42	SP994 43
MBGIIIR 28 MBGIIIS 28	MPP915TE 30	BZBR1001 37		SP1006 43
MBGIIIZ 28	MPP916 30		JSE05 41	SP1007 44
MBG609G 28	MPP917L 30	BZE03 37	JSE19 41	SP1014 44
MBG688 28	MPP949B 29	BZE23 37	SE120 41	SP1015 44
11DG000 Z0	MPP951T 30	BZE56 38	SE127 41	SP1017 44
	11117511 50	BZE61 38	SE332BG 40	<u>SP1018 43</u>
MBP165E 28	MXG788E 29	BZE67 37	SE507 40	SP1029 44
MBP165R 28	MXG788R 29	BZE69 39	SE930 42	SP2035 44
MBP165S 28	MXP940E 29	BZE98 36	SE965 41	<u>SP2057 43</u>
MBP308 28	MXP940R 29	BZE116 36	SE1005 40	SP2058 44
MBP357I 28	MXP940S 29	BZE118 39	SE1013 42	
MBP357W 28		BZE119 39	<u>SE1028 41</u> SE1030 40	RINGS
MBP385 28		BZE929 36	<u>SE1030 40</u> SE1031 40	KII4G3
MBP397A 28	<b>IEWELLERY</b>	BZE950 39	SE1065 42	
MBP398A 29		BZE978 36	SE2044 42	SR902 45
MBP398E 29	SETS	<u>BZE1001 37</u>	SE2044 42	SR908 45
MBP398S 29		BZE1002 37	<u> 362070 72</u>	SR910 45
MBP411S 28	PSET27 31	BZE2045 36	<u>ISP05 41</u>	SR912 45
MBP411Z 28	PSET1067 31		ISP19 41	SR923 45
MBP688 28	PSET676T 31	<u>BZP03 37</u>	SP29 41	SR926 45
MBP903M 28	PSET885 31	<u>BZP23 37</u>	SP119 41	SR946 45
MBP905L 28	PSET697 31	BZP50 38	SP127 41	SR948 45
MBP905R 28	PSET1059 31	BZP52 38	SP332BG 40	SR965 45
MBP905T 28		BZP56 38		SR966 45
MBP908 29	DCSET29 31	BZP61 38	<u>SPG513 42</u>	SR990 45
MBP909 29		BZP62 39	SP910 41	SR2089 45
MBP911A 29	BSET03 31	BZP66 39	SP926 40	
MBP9111 29	BSET949 31	BZP68 37	SP930 42	
MBP937 28	BSET979 31	BZP69 39	SP946 40	
		BZP78 39	SP949 41	
MEP226A 30	SSET1014 31	BZP83R 37	<u>SP1013 42</u>	
MEP289A 30	SSET1015 31	BZP89 36	<u>SP1028 41</u>	
MEP289R 30	SSET119 31	BZP93 38	<u>SP1030 40</u>	
MEP289T 30	<u> </u>	BZP95 38	<u>SP1031 40</u>	
MEP634A 30		BZP98 36	<u>SP1065 42</u>	
MEP634S 30		BZP99 39	SP1066 42	
MEP900C 29		BZP102 39	<u>SP1067T 41</u>	
MEP900S 29		BZP106 39	SP2044 42	
MEP916 30		BZP116 36	SP2045 42	
		BZP548 38	<u>SP2053 42</u>	
MKG851A 29		BZP910 39	10000	
MKG851E 29		BZP926 39	JSX03 41	
		BZP929 36		
MKPIIIA 29		BZP946 39		
MKPIIIE 29		BZP949 39	<b>GLAS MOR</b>	
MKPIIIS 29		BZP950 39		
MKP552A 29		BZP972 38	SBR2035 44	
MKP552I 29		BZP973 38		
MKP552O 29		BZP975 37	SE974 43	
MKP613E 29		BZP978 36	SE978 43	
MKP613R 29		BZP979 36	SE990 44	
MKP613S 29		BZP986 38	SE991 43	
MKP614E 29		BZP992 38	SE994 43	
MKP614R 29		BZP1001 37	SE1003 43	
		BZP1002 37	SE1006 43	
MPP289A 30			SE1007 44	
MPP289R 30		BZX03 38	SE1014 44	
MPP289T 30			SE1015 44	
MPP635A 30			SE1017 44	
MPP635S 30			SE1029 44	
MPP698A 30			SE2035 44	
MPP698E 30			SE2058 44	
MPP698O 30			<u> </u>	

# ST JUSTIN BESPOKE

Your idea/design custom made in your choice of metal - Pewter, Cornish Tin, Cornish Bronze, Sterling Silver



At St Justin, we not only make our own beautiful jewellery and gifts, but being one of Cornwall's largest manufacturers, we offer a bespoke service too. Having a large facility near Penzance, we are able to design and make a variety of items, and have produced keyrings, medals, ornaments, tableware and bespoke jewellery for a large number of clients.

We can make anything from 1 - 20,000. However in pewter and tin, there would be a minimum order quantity of 10 pieces due to the manufacturing process. If you have a design idea, then please get in touch - this can be a rough sketch or a finished design. We will then provice a custom quote based on the individual piece - design costs, the master pattern, metal, desired finish and quantity. Please bear in mind that if a silver item weighs more than 7.78 grams, you will need to have it assayed.

# NEW ENGRAVING/LASER SERVICE

In addition to casting individual items, we can now offer a full laser printing service. We have some stock items that we can print with your company logo or design. What makes us unique is that we will not require any set-up costs, or minimum order quantities. Please contact us in the usual way if you would like us to make a sample for you - below are a few of the items that we currently have available:







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### INFORMATION & CUSTOMER SERVICE

St Justin have a talented team of production and administration personnel, along with many sales agents, who are on hand to assist and support you.

### **CUSTOMER SERVICE & ORDERING**

Phone us on +44 (0)1736 369600

Email us on sales@stjustin.co.uk

Order online - www.stjustin.co.uk once we have created an account for you. Please contact us for more information.

#### **METALS**

You can choose from several metals, each with their own characteristics.

**Pewter** is an alloy of 92% tin, copper and antimony, with an ancient pedigree. Tin was mined in Cornwall by our fore-fathers up until 1998, the picturesque ruins are now a UNESCO World Heritage Site. Many of our jewellery pieces and accessories are made with pewter.

Cornish Tin items contain tin from an 1863 shipwreck off Anglesey in Wales. The large ingots came from the Bolitho smelter near Penzance. Tin is traditionally given as a 10th wedding anniversary gift - items that we specialise in.

Cornish Bronze is something we make in-house using the ancient mix of only tin and copper. Bronze Age swords were made this way, and testify to the hardness of the metal. Our bronze is recycled copper and some Cornish tin.

**Sterling Silver** is not pure silver, it contains 92.5% silver and some copper. The metal is very adaptable, polishes nicely and takes vitreous enamels well. Our standard silver collection and the Glas Mor collection are all 925 silver.

### LIFETIME GUARANTEE

Our products come with a Lifetime Guarantee on our workmanship. If an item is substandard or breaks because we were not careful making it, we will repair it or replace it.

#### **CARRIAGE**

A carriage charge applies to small orders under our carriage paid order value. See price list for details.

### **DELIVERY**

It's best to allow 5-7 working days for delivery. This may increase at busy times of year.

### **CREDIT**

Credit is only given to customers who have completed a Credit Application Form and it has been accepted.

### **QUANTITY DISCOUNT**

You will get a 3% discount on quantities of 3 or more of the same item in an order.

### **PACKAGING**

All products are packaged in presentation gift boxes or velvet pouches with a product leaflet.



St Justin Ltd Long Rock, Penzance, Cornwall, UK stjustin.co.uk

Established 1984

Picture taken courtesy of Geevor Tin Mine Museum